

Product Availability: PORON® Standard Consumer Materials

Confidential

**PORON® Plus (Soft - Cushioning) with
 Microban® Antimicrobial Technology**

**Color: Butterscotch (00), Scarlet (69)
 Black (04), Green (23)**

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	ft	m ²	ft ²	kg.	lbs.
SMA 20080	2.0	1372	54U	76.20	250	104.52	1125	68	150
SMA 20098	2.5	1372	54U	68.58	225	94.02	1012	75	165
SMA 20118	3.0	1372	54U	50.29	165	68.93	742	66	146
SMA 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
SMA 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
SMA 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
SMA 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
SMA 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

**PORON® Performance (Firm - Shock Absorbing) with
 Microban® Antimicrobial Technology**

**Color: Royal Blue (63), Light Gray (60)
 Black (04), Dark Green (85)**

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	ft	m ²	ft ²	kg.	lbs.
FMA 25040	1.0	1372	54U	106.68	350	146.32	1575	58	128
FMA 20059	1.5	1372	54U	91.44	300	125.42	1350	60	133
FMA 20080	2.0	1372	54U	76.2	250	104.52	1125	68	150
FMA 17098	2.5	1372	54U	68.58	225	94.02	1012	64	140
FMA 17118	3.0	1372	54U	50.29	165	68.93	742	56	124
FMA 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
FMA 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
FMA 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
FMA 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
FMA 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

PORON® ReSource Performance
(Firm - Shock Absorbing with Renewable Content)

Color: Fern (91)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
		mm	inches	m	ft	m ²	ft ²	kg.	lbs.
RSF45 20080	2.0	1372	54U	76.2	250	104.52	1125	68	150
RSF45 17098	2.5	1372	54U	68.58	225	94.02	1012	64	140
RSF45 17118	3.0	1372	54U	50.29	165	68.93	742	56	124
RSF45 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
RSF45 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
RSF45 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
RSF45 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
RSF45 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

PORON® XRD™ Extreme Impact Protection with Microban®
Antimicrobial Technology

Color: Vivid Yellow (65), Off White (08), Black (04)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
		mm	inches	m	ft	m ²	ft ²	kg.	lbs.
XRDMA 09158	4.0	1372	54U	39.62	130	54.35	585	31	69
XRDMA 09236	6.0	1372	54T	24.38	80	33.45	360	29	64
XRDMA 09374	9.5	1372	54T	18.29	60	25.08	270	34	76
XRDMA 09500	12.7	1372	54T	12.19	40	16.72	180	31	68
XRDMA 09625	16.0	1372	54T	12.19	40	16.72	180	38	84
XRDMA 09750	19.0	1372	54T	9.14	30	12.54	135	34	76
XRDMA 12080	2.0	1372	54U	76.20	250	104.52	1125	41	90
XRDMA 12118	3.0	1372	54U	50.29	165	68.93	742	40	88
XRDMA 12158	4.0	1372	54U	39.62	130	54.35	585	42	92
XRDMA 12197	5.0	1372	54U	30.48	100	41.81	450	40	89
XRDMA 12236	6.0	1372	54T	24.38	80	33.45	360	39	85
XRDMA 12374	9.5	1372	54T	18.29	60	25.08	270	46	101
XRDMA 12500	12.7	1372	54T	12.19	40	16.72	180	41	90
XRDMA 12625	16.0	1372	54T	12.19	40	16.72	180	51	113
XRDMA 15080	2.0	1372	54U	76.2	250	104.52	1125	51	113
XRDMA 15118	3.0	1372	54U	50.29	165	68.93	742	50	109
XRDMA 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
XRDMA 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
XRDMA 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
XRDMA 15500	12.7	1372	54T	12.19	40	16.72	180	51	113
XRDMA 20040	1.0	1372	54U	106.7	350	146.3	1575	48	105
XRDMA 20080	2.0	1372	54U	76.20	250	104.52	1125	68	150
XRDMA 20118	3.0	1372	54U	50.29	165	68.93	742	66	146
XRDMA 20236	6.0	1372	54T	24.38	80	33.45	360	64	142
XRDMA 20374	9.5	1372	54T	18.29	60	25.08	270	76	168
XRDMA 25080	2.0	1372	54U	76.20	250	104.5	1125	85	188
XRDMA 25118	3.0	1372	54U	50.29	165	68.93	742	83	182

Note: See "PORON® XRD™ Materials" under the Guidelines, Terms and Policies for additional information.

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PORON® Slow Rebound Series

PORON® Slow Rebound (Very Soft) with
Microban® Antimicrobial Technology

Color: Red (84)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
SRVSMA 15118	3.0	1372	54U	50.29	165	68.93	742	50	109
SRVSMA 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
SRVSMA 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
SRVSMA 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

PORON® Slow Rebound (Soft) with
Microban® Antimicrobial Technology

Color: Salmon (55) or Black (04)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
SRSMA 15098	2.5	1372	54U	68.58	225	94.02	1012	56	124
SRSMA 15118	3.0	1372	54U	50.29	165	68.93	742	50	109
SRSMA 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
SRSMA 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
SRSMA 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
SRSMA 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
SRSMA 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

PORON® Slow Rebound (Firm) with
Microban® Antimicrobial Technology

Color: Lambda Red (51)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
SRFMA 15118	3.0	1372	54U	50.29	165	68.93	742	50	109

PORON® Slow Rebound (Very Firm) with
Microban® Antimicrobial Technology

Color: Cayenne Red (42)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
SRVFMA 15118	3.0	1372	54U	50.29	165	68.93	742	50	109

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PORON® Dual Layer Materials

PORON® Dual Layer with Microban® Antimicrobial Technology

Color: Salmon (55) / Royal Blue (63)

Multi-functional composite of PORON Slow Rebound (Soft) and PORON Performance (Firm-Shock Absorbing)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
DL SRSMA 15059 / FMA 20059	3.0	1372	54T	50.29	165	68.93	742	66	146
DL SRSMA 15080 / FMA 15080	4.0	1372	54T	39.62	130	54.35	585	53	116

Note: Many combinations of PORON® Materials are available using the patented Dual Layer manufacturing technology. Please contact your Rogers customer service representative for additional information.

PORON® Special Feature Materials

PORON® ProZorb® Performance (Firm-Shock Absorbing/Moisture Managing)

Color: Dusk Blue (83)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
PZF 25040	1.0	1372	54U	106.68	350	146.32	1575	60	131
PZF 20059	1.5	1372	54U	91.44	300	125.42	1350	60	133
PZF 20080	2.0	1372	54U	76.2	250	104.52	1125	68	150
PZF 17098	2.5	1372	54U	68.58	225	94.02	1012	64	140
PZF 17118	3.0	1372	54U	50.29	165	68.93	742	56	124
PZF 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
PZF 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
PZF 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
PZF 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
PZF 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

PORON® ProZorb® Slow Rebound Soft (Custom Contouring/Moisture Managing)

Color: Ginger (49)

Description	Thickness	Roll Size							
		Width		Length		Total		Approx. Weight	
	mm	mm	inches	m	feet	m ²	ft ²	kg.	lbs.
PZSRS 15098	2.5	1372	54U	68.58	225	94.02	1012	56	124
PZSRS 15118	3.0	1372	54U	50.29	165	68.93	742	50	109
PZSRS 15158	4.0	1372	54U	39.62	130	54.35	585	52	116
PZSRS 15197	5.0	1372	54U	30.48	100	41.81	450	50	111
PZSRS 15236	6.0	1372	54T	24.38	80	33.45	360	48	106
PZSRS 15374	9.5	1372	54T	18.29	60	25.08	270	57	126
PZSRS 15500	12.7	1372	54T	12.19	40	16.72	180	51	113

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GUIDELINES, TERMS AND POLICIES

Minimum Order Size - An order minimum of 185 m² / 2000 ft² in full roll quantities applies for standard products. **Please note: Special Feature Materials have a 465 m² / 5,000 ft² order minimum.**

Availability of Standard Materials - All products shown within this list are considered "standard materials". PORON® Performance Cushioning materials are produced on a "make to order" basis. Although off-the-shelf stock may be available for standard grades and thicknesses, normal lead-time is four to six weeks. Check with Rogers' Customer Service at 800.755.6766 or 860.928.8999 for your specific requirements.

Sample Policy - Standard sample size is 216mm x 279mm / 8.5" x 11" sheet (maximum 10) or .91m x 1.37m / 3 ft linear roll (maximum 2) per line item. Larger samples may be requested, but may require order placement. Samples of non-standard or special feature materials may be available in limited supply. Contact the Rogers Solutions Center by phone at 800.935.2940 or 607.786.8112 or by e-mail at solutions@rogerscorporation.com for sample availability or placing a sample request.

Typical Roll Lengths are defined by product. Unless customers specifically request otherwise at time of order, manufacturer reserves the right to ship multiple rolls, including up to one (1) splice, to yield total length. Custom roll lengths are considered a non-standard product and non-standard guidelines apply.

Tolerances - Length tolerance of rolls shipped is +5%/-0% of ticketed length. Width tolerance of rolls trimmed is +25mm / -0mm (+1.0/-0.0 inch.) Special notation is made after the width, "U", for materials that are provided untrimmed. Untrimmed materials will be fractionally wider than the stated width. The stated width is the amount of good material charged for. The stated width is the "standard" offering; other widths such as 1117mm (44") up to 1524mm (60") and untrimmed are available upon request. Thickness tolerance is ±10% of stated thickness.

Surface Finishes - The standard surface finish for PORON® Performance Cushioning is smooth. Custom surfaces such as Sueded (Buffed) or Grained (Delta Matte) are available on many formulations. Materials are subject to minimum order quantities and increased lead times.

- Delta matte surface requires a 924 m² / 10,000 ft² minimum order size
- Minimum order quantity for buffing follows non-standard order guidelines
- Materials requiring buffing, delta matte or any other secondary operation are subject to additional lead-times.
- Custom surface finishes, including buffing and delta matte, are considered non-standard materials and follow non-standard order guidelines
- Buffing may not be available for all PORON Cushioning materials.

Please contact a Rogers Customer Service Representative for additional details.

Availability of Non-Standard Materials - To request custom thicknesses, widths, roll lengths or colors, contact a Rogers Customer Service Representative.

Supported Materials - PORON® Performance Cushioning F05 Materials are available direct cast to Texon 437 Cellulose Board, either 3 ½ iron or 5 iron thickness, and in 1117mm / 44" width. Supported products are considered non-standard and non-standard guidelines apply. Minimum order quantity is based on the product ordered and is subject to minimum order quantities for the Texon product. Please allow for an additional four weeks lead-time. Other board thickness may be available.

Cellulose Insole Board	Board Thickness	
	mm	inches
3.5 iron	1.87	0.074
5 iron*	2.66	0.105

*Not available ≤ 2mm foam thickness.

Dual Layer Materials - Non-standard requirements for PORON® Dual Layer materials are as follows:

- Minimum order quantity is 929 m² / 10000 ft² in full roll quantities
- Maximum thickness of the product is up to 12mm / 0.472"
- At least one layer must be 3mm / 0.118" or less.

PORON® XRD™ Materials - The use of PORON® XRD™ Extreme Impact Materials in certain application areas is subject to approval by Rogers Corporation. In addition, please be aware that some application areas for PORON XRD materials are unavailable and should not be pursued, due to existing contractual arrangements. Contact a Rogers Customer Service representative for additional information.

Colors - Each formulation are available in one or more standard colors as noted. Non-standard, developed color orders must meet a 464 m² / 5,000 ft² minimum order requirement. Custom Color matching is available and non-standard requirements apply. Depending on formulation, some color variation may occur. It is recommended to obtain a physical sample of the custom color before placing a non-standard color order. PORON® XRD™ Materials are available in the standard Vivid Yellow (65) color in order to emphasize the branded technology and consumer awareness of PORON XRD Technology. The (04) Black and (08) Off White options may require additional branding efforts. To obtain further details regarding developed colors and guidelines, please contact a Rogers Customer Service Representative.

Branding Discount - Brand partners who include approved, permanent, and visible PORON® Performance Cushioning branding on their consumer products may receive a discount off the base material price for each eligible program containing PORON Materials. Please contact a Rogers Customer Service Representative or the Rogers Marketing Team for a copy of the PORON Branding Guidelines or additional information.

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ORDER GUIDELINES, TERMS AND POLICIES, cont.

Trademarks and Logo Usage - PORON and XRD and are licensed trademarks of Rogers Corporation. MICROBAN is a registered trademark of Microban Products Company. All materials including, but not limited to, advertising, press releases, packaging, sales materials, etc. that mention the PORON, XRD, Permafresh, Rogers and/or Microban brand and/or include their logos must be submitted to the Rogers Marketing Team at poron.brand@rogerscorp.com. Please contact a Rogers Customer Service Representative or the Rogers Marketing Team for a copy of the PORON Branding Guidelines or additional information.

PORON® Cushioning with Microban® Antimicrobial Technology - Rogers now offers multiple PORON® Cushioning Materials with Microban® antimicrobial protection. An exclusive offering for footwear applications, Rogers' customers have the advantage of promoting this branded technology on product, promotions, etc. Please contact the Rogers Marketing Team for additional information on branding PORON Cushioning with Microban® Technology. PORON Materials without Microban Technology are available but 464 m² / 5,000 ft² minimum order quantities may apply. Contact a Rogers Customer Service Representative for additional information.

Scented PORON® Performance Materials - PORON® Performance Materials are now available in Lavender, Baby Powder and Rose fragrance. Other PORON scented formulations and scents may be available upon request. The minimum order quantity is 464 m² / 5,000 ft² and a non-standard charge applies. Please contact a Rogers Customer Service Representative for additional information.

Thickness/Widths - For available non-standard thicknesses and widths, please contact a Rogers Customer Service Representative.

Non-standard, unsupported materials are subject to an up-charge and the following minimum order quantities:	
Thickness	Minimum Qty
< 4mm (0.158")	371 m ² / 4000 ft ²
> 4mm (0.158")	277 m ² / 3000 ft ²

Product Complaints - Product complaints should be directed to Rogers' Customer Service. A response will be provided in a timely fashion.

Technical Assistance - Contact the Rogers Solutions Center - Technical Service Group by phone at 800.935.2940 or 607.786.8112 or by e-mail at solutions@rogerscorp.com for information on products or capabilities.

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